

AMENDMENTS TO THE SPECIFICATION

Before paragraph 0001, please enter the amendment as reflected in the following marked-up version of text:

DESCRIPTION BACKGROUND OF THE INVENTION

1. Field of the Invention

After paragraph 0001 and before paragraph 0002, please insert the text as shown below in underline:

2. Background and Related Art

After paragraph 0006 and before paragraph 0007, please insert the following text shown below in underline:

BRIEF SUMMARY OF THE INVENTION

After paragraph 0040 and before paragraph 0041, please insert the following text shown in underline:

BRIEF DESCRIPTION OF THE DRAWINGS

After paragraph 0046 and before paragraph 0047, please insert the following text shown in underline:

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

On page 34, after the claims, please insert the following text shown in underline:

ABSTRACT OF THE DISCLOSURE

Implementations of the present invention relate to a method and a corresponding device for shaping a workpiece, in which the lifting of the workpiece from the tool after a shaping process is automated. One implementation of the method relates to (a) placing the workpiece in a shaping position on a first tool of the shaping machine, (b) moving the tools of the shaping machine toward one another, (c) shaping the workpiece between the tools, (d) subsequently moving the tools away from one another, (e) identifying a triggering time when the relative motion of the tools has reached a reference position, (f) determining a lifting time, which may be a function of the triggering time, and (g) initiating a lifting motion of the workpiece from the first tool by at least one handling device at lifting time.